

ORGANIC WASTE AS A SUBSTRAT IN BIOGAS PRODUCTION

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ABSTRACT

The aim of the study was to demonstrate produced biogas dependence on batch composition as agricultural waste. Research was conducted in biogas power plant Biogas Adler, which was the first agricultural biogas plant built in Podlaskie province. The analysis showed in analyzed biogas production of biogas from waste from agricultural activity, is a good way of their utilization, while producing heat and electricity. Among the three analyzed substrates the highest efficiency of biogas production is characterized by corn silage and manure. Potato pulp significantly reduces the efficiency of biogas production. Independently of the composition and quality of substrates, to produce 1 MWh of the biogas plant consumes approx. 457 m³ of biogas.

Keywords: biogas; organic waste; agricultural waste

INTRODUCTION

Biomass is a biodegradable substance of animal or plant origin (Herbert and Krishnan, 2016). These substances derived from residues and waste from forestry and agricultural production and agri-food industry, as well as from municipal waste management can be used to produce electricity or heat (Kuziemska et al., 2015). For energy purposes the following types of biomass are used: cereal straw, legumes and oilseeds, as well as hay, wood – waste from wood processing industry and forestry, used wood packaging and production, yields of energy crops, dehydrated sewage sludge, pellets, briquettes, bio-carbon, waste from the processing industry, agricultural waste (slurry, manure, plant biomass), waste at municipal landfill, waste from the agro-food industry: beet pulp, bagasse, molasses, wine wastes, oil products waste, with cheese dairies and dairy as well as rotten and expired fruit and vegetables (Kuziemska et al., 2015; Wrzosek and Gworek, 2010).

The direct biomass combustion, gas processing from gasification processing and biogas from the anaerobic fermentation is used for heating. The same substrates after processing are used to produce electricity. In contrast, methanol, etha-

nol, hydrogen, and diesel, are used directly as fuel for example in transport. The greatest energy, heat or biogas production efficiency from biomass is achieved at the site of its production, because transport cost of raw materials are ignored. Ecological and economic benefits can be achieved by investing in premises (50 km) receiving systems that ensure negligible energy loss (Wrzosek and Gworek, 2010). In Poland, the amount of biomass that can be exploited for energy purposes, is associated with the accepted model of forestry and agriculture, and also depends on the energy efficiency of crops (Adamczyk et al., 2010). Poland has a large agricultural area, and well developed animal cattery, which creates opportunities for alternative energy sources from biomass development (Horysz et al., 2016). For the production of biogas in the nearest future it is expected to observe an increase in utilization of waste by mixing them in different proportions. Poland's agro-energy potential allows to acquire raw materials enabling biogas production within 5 billion m³ per year. It is assumed that the use at first products from agriculture and waste from the agro-food sector will constitute 1.7 billion m³ of biogas per year (Gołębiewska et al., 2013; Ministerstwo

Gospodarki, 2010). By the end of the first quarter of 2016 Poland produced with the participation of biomass in the biomass power plants 1,103.115 MW of electricity, while the power of total energy produced by biogas power plants amounted to 217.996 MW (Urząd Regulacji Energetyki, 2016). The use of biomass is beneficial in a condition of stable quality and low price of produced energy or heat (Zawistowski, 2007). Properly localized biomass installation is able to decrease the use of conventional materials reducing greenhouse gas emissions (Herbert and Krishnan, 2016). A significant drawback of the system is the need to provide low economic and environmental losses. For this purpose, there is a need for location logistical develop of equipment for biomass processing, taking into account the place of biomass harvesting, transport and its preparation together with storage (Grzybek, 2007). Biomass material is problematic because of the susceptibility for occurrence of microorganisms and the need to ensure adequate moisture, but properly crafted has high energy potential (Wrzosek and Gworek, 2010). Accordingly, the biogas production in the nearest future is expected to increase the utilization of waste by mixing them in different proportions.

The aim of this study was to indicate the relation between amount of produced biogas and the composition of the batch used to produce it.

MATERIAL AND METHODS

The study was performed in a real object, which was Adler Biogas – the first biogas plant built in the Podlaskie and opened in the first quarter of 2014 with a generation capacity of 1 MW, located on the National Road 19 (Białystok – Lublin). Biogas plant operates in a continuous system and in order to ensure optimal conditions of the installation the same quality and composition of substrates throughout the year must be provided. A scheme of a biogas plant is shown in Figure 1.

Operation of agricultural biogas plant in Ryboly involves dosing crushed substrate by screw feeder to a digester. Substrates consisting primarily of corn silage, pork, and poultry manure, as well as potato pulp, diluted with water. In addition, the batch can be enriched by overdue food products of plant origin, by-products of industrial distillery and stomach content from meat processing. About 30–35 m³ of substrate is pumped from the first reservoir to the second tank and from the second tank to post-fermentation tank (Figure 2). It is assumed that the daily system demand is about 42–44 tons of substrate. Composition can be modified every day, but replaced raw materials must have a proper energy characteristic. The substrates are subjected to anaerobic digestion in the digesters at a temperature of 38–43°C, which results in biogas production. Within a

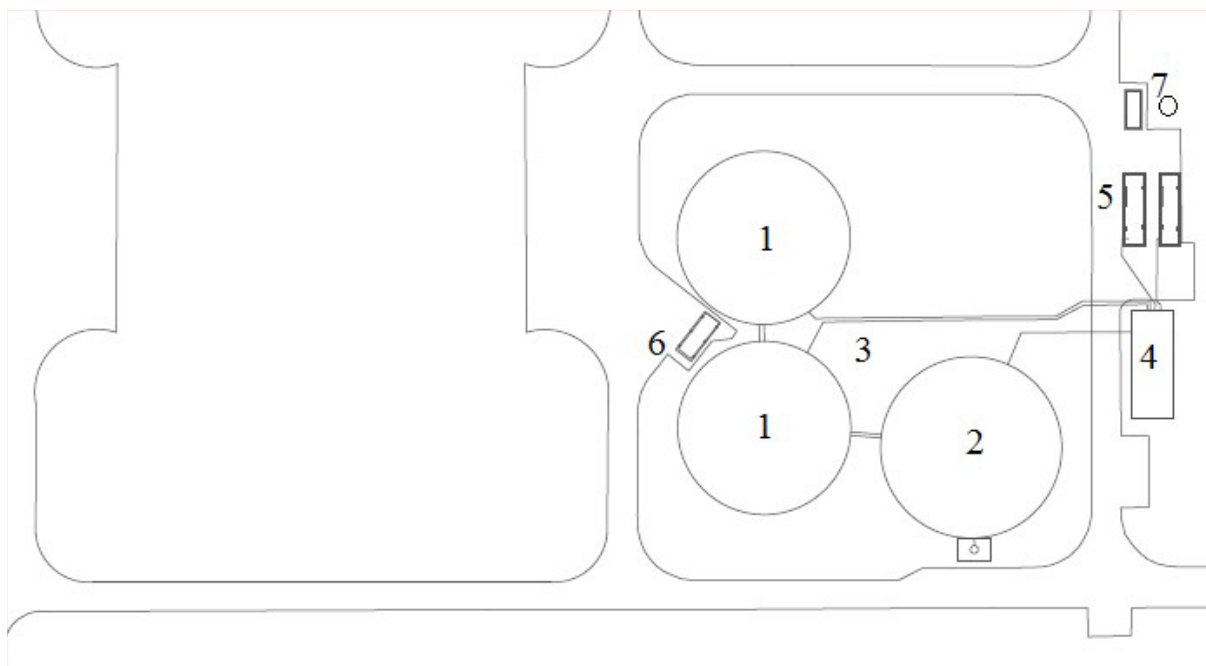


Fig. 1. Scheme of plan site development. 1-digesters, 2-post-fermentation tank, 3-scheme of underground pipes system, 4- technical container 5- co-generators, 6-tank and feed silage, 7-flare



Fig. 2. Adler Biogas power plant

day, the temperature in fermenter may vary by ± 2 ° C. Mixing in the chambers is carried out once an hour for 15 minutes.

The produced biogas consists of approx. 53% of methane, carbon dioxide and sulphide hydrogen. It is sent by a series of underground pipes to treatment station, where is subjected to dehydration and desulphurization on activated carbon and cooling. So prepared biogas is burned in cogeneration units with a capacity of 600 kW and 400 kW, to form thermal and electrical energy in result. For energy production biogas power plant consumes $480 \text{ m}^3/1 \text{ MWh}$. The produced heat is used for own biogas plant's needs, which amount to about 8% of total production, while electricity is sold and incorporated into the network of PGE. In addition to the gas processing energy, the product of reaction occurring in the biogas plant are unfermented organic compounds and minerals, so called digestate. This is an organic fertilizer with reduced odor nuisance and with a dry matter content of 8–9%. Digestate from Adler Biogas power plant is used as organic fertilizer for the surrounding agricultural fields. It contains nutrients in the form of easily digestible plant. The whole operating process of agricultural biogas plant of Adler Biogas is controlled by the German system of automatic

control created in collaboration of BiogazTech and S.-S.B. Automatisierung.

The basic ingredients used for the production of biogas in Adler Biogas in Ryboly are silage corn, pork and poultry manure (in proportion 3:1) and potato pulp. The first two substrates come from local farms with an area of 556 hectares (crops and cattery swines) and the Adler area of 321 hectares (crop: corn, canola and cereals). Farms provide the appropriate amount of substrate used to produce biogas. Potato pulp is purchased from potato processing plants PEPEES in Lomza, the company processed annually about 200,000 tons of starch and edible potatoes. The batch is also enriched with minor amounts of other animal or plant components depending on demand. The dry matter content of batch is typically approximately 15%. The fermentation process is controlled by the amount of added salt and regulation of substrates hydration.

The analysis of the amount of produced biogas was based on the proportions of the three batch components (corn silage, manure mixed from swines and poultry, and potato pulp) which were used in the Adler Biogas each month in 2015.

Corn silage was characterized by the percentage of dry matter per ton of the batch at the level of 20–35%. The dry organic matter content

ranged between 85–95%, while methane production from 1 ton of dry mass amounted to approximately 300 to 700 m³ depending on the quality of the substrate in a particular month. Corn variety dedicated to this purpose, should have a dry matter content of approximately 30–35% for early variety for late while approximately 28%. It is a decisive factor for on time harvest. A longer period of vegetation resulting in the increase of dry mass per hectare, while the yield dry mass per fresh weight is lower. Depending on the content of organic dry mass corn has a different C:N ratio. For dry mass at level of approximately 15% C:N ranges from 30:1 to 35:1, with increase of dry weight ratio of carbon to nitrogen also increases. The optimal ratio of C: N is from 10:1 to 25:1, because the increase in the amount of carbon in the plant is an increase in the amount of starch, which reduces amount of nitrogen. Preparation of maize for ensilage was based on drying the substrate and the considerable dispersion to approximately 6–7 mm, which increases biogas production. Corn as silage was stored in an airtight shelter from a few to several months. Corn silage compared to other energy plants is characterized by: lower production costs, greater efficiency of biogas production, simple technique of cultivation, harvesting and storage.

Manure from swine is a readily available substrate. Manure has no fixed chemical composition. Manure on average contained 20–25% dry matter, while the organic dry matter content amounted approximately to 75–80%. It results in generation of approximately 55–65 dm³ from 1 kg wet weight of substrate, and much more, because approximately 270–450 dm³ of biogas from 1 kg of dry organic material. The share of methane in the produced gas from manure varies on average between 55 and 60%. Used manure had a pH of about 7. It is essential for the use of swine manure to produce biogas or use it for agricultural purposes is adequate C: N ratio. This relationship affects the content of nitrogen in digested. Swine manure is characterized by varying ratio of carbon to nitrogen. The processing of poultry manure in methane fermentation process reduces the odour nuisance and improves the properties of the fertilizer. Poultry manure in Adler Biogas comes from their own poultry farms. Poultry manure includes 30% of a dry matter per ton of the batch. The sludge dry weight ranges from 70 to 85% of organic dry mass, methane production from 1 ton of dry organic mass was approximately 260–400

m³/ t d.o.m. in resultant biogas methane content ranged from 55–65%. Compared to other substrates, poultry manure is not an easy material to process. A high content of nitrogen (as ammonium) and minerals, excessive amounts of toxic effect on methane fermentation bacteria, thereby inhibiting the production of bio-methane. Potato pulp is organic waste which is disruptive for management of agri-food industry resulting from the processing of potato starch in the potato processing plant PEPEES in Lomza. During the potato campaign lasting approximately 3 months 10–23 thousand tons of pulp hydrated to 80% is produced. The substrate consists mainly of raw fibre, residual starch and minerals. During the potato campaign 1600–4200 tons of dry matter is produced on average. Typically, the waste is transferred, as animal feed, and from the manufacture of organic waste are used in the fields as fertilizer. Because of the good properties of fermenting, the substrate is also used as a the batch component for the production of biogas in Adler Biogas, accounting 10% of the total substrate stored in the plant. The yield of biogas from potato pulp vary between 80–90 m³/t d.m., which means 650–750 m³/t d.o.m. In such a biogas methane content is approximately 52–55%. The average dry matter content in raw pulp is approximately 13%.

The equation of estimating the amount of biogas produced from 1 ton of substrates was done with the use of multiple regression based on licensed software Statistica 12.5 in the Polish language version running on Windows 10. As a measures of equation accuracy, coefficient R² and the t-Student test were determined.

RESULTS AND DISCUSSION

Table 1 presents the amount of produced biogas as a function of three substrates feed in the plant was shown. 12 827 tons of corn silage was consumed on average per year, and the amount of pork and poultry manure in 2015 amounted 1,560 tons, and 1,221 tons of potato pulp. In total, the biogas plant in order to produce 3 594 377 m³ of biogas per year used 15 608 tons of substrates, each month in a different configuration weight. The amount of produced biogas was 299,531 m³ per month on average and 416 m³ per hour. It has been estimated that from 1 ton of substrates 235 m³ of biogas on average was achieved. Regardless of the month, the share of maize silage

Table 1. Summary of substrates and biogas yield per month in year 2015 in agricultural biogas plant, Adler Biogas in Ryboly

Month		Jan.	Feb.	March	April	May	June	July	Aug.	Sept.	Oct.	Nov.	Dec.
Substrates per month	Amount of silage [tons/month]	1070	880	910	942	940	930	920	1190	1177	1350	1278	1240
	Amount of pork and poultry manure [tons/month]	85	135	177	161	152	100	120	110	130	150	120	120
	Amount of potato pulp [tons/month]	97	100	110	70	90	90	70	90	50,5	110	156	188
	Sum of substrates [tons/month]	1252	1115	1197	1173	1182	1120	1110	1390	1357,5	1610	1554	1548
Biogas production	Amount of biogas produced in month [m ³]	328836	311830	311190	311075	325250	316030	243884	304162	256568	306321	280196	299035
	Amount of biogas from 1 ton of substrates [m ³]	263	280	260	265	275	282	220	219	189	190	180	193

in a mixture of substrates was greatest. Months in which the amount of maize silage significantly exceeded 1000 tons per month was time after a period of growing, harvesting and ensiling (August-January) of this plant. The average monthly consumption of silage in 2015 amounted 1069 tons /month. The second substrate, which was a part of the batch subjected to methane fermentation, was manure.

The smallest share of manure in the batch was recorded in January, equal to 85 tons/month, and the highest consumption occurred in March and amounted 177 tons/month. On average, in 2015 there were used 130 tons of manure from swines and poultry per month. Potato pulp is the third essential component used in the production of biogas. Its smallest content in the batch was in September, amounting 50.5 tons/month. Most pulp for the production of biogas was used in December (188 tons/month). In 2015, 102 tons of potato pulp on average was used for the production of biogas per month. Changes in the production of biogas appeared even after the slightest movement of the process parameters, and therefore despite of a small share of manure or pulp, compared to corn silage, slight therefore variations have led to significant changes in the biogas production. The relation between the percentage composition of the batch, and the production of biogas was shown in Figure 3. In 2015 the increasing amount of consumed substrate was demonstrated. For months, in which the share of corn silage in the batch was increased, with similar level of other substrates, biogas production was higher. It was noted that the decrease in share of silage replaced by an increased amount of manure in biogas production remains at the lowest level

(February-May). The addition of larger quantities of potato pulp was problematic in substitution of corn silage, because it significantly reduced the amount of biogas (November-December). The largest biogas production in agricultural biogas plant, Adler Biogas was in January and May 2015. Production of biogas in m³ during June decreased comparing to January by 12806 m³/month.

In February, March and April, the value of produced biogas fluctuated around 311 thousand m³. In August, this value decreased by approximately 2 thousand m³/month relative to October. In the fourth quarter of 2015 significant lower efficiency of biogas production was observed, because it felt below 300 thousand m³ of biogas per month. The lowest biogas production was observed in July 2015. Table 2 presents the approximate hourly contents of the individual substrates in the batch in tons per hour. In the period of August to December hourly quantity of used substrates was significantly higher than in the first half of the year.

Table 3 shows data of the performance of biogas plants. During the year, the m³ amount of biogas to produce 1 MWh ranged from 442 m³ (in November) to 447 m³ (in February). Most tons of silage to produce 1 MWh were consumed in September and the least in March. In total, the most tons of the batch used to produce 1 MWh were in November and the least in February. The highest energy production in biogas power plant reached in January, and the lowest in July. 1.98 tons of substrates produced 457 m³ of biogas per 12 months on average achieving a production capacity of biogas plants at the level of 0.898 MWh/h per month, representing an average annual performance of biogas plants amounted 89.8%.

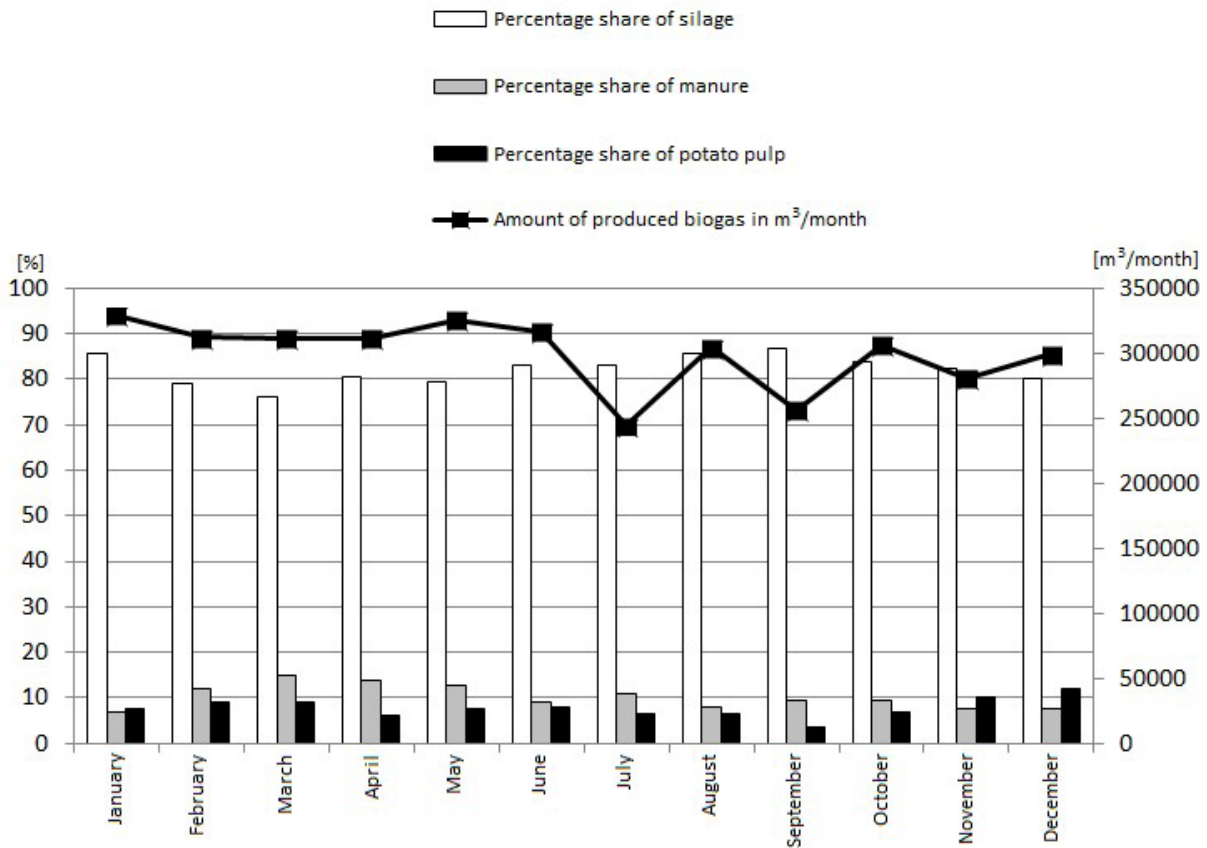


Figure 3. Summary of percentage content of the substrates in the batch and their impact on the amount of produced biogas

Table 2. Summary of approximate hourly batch composition every month

Month	Jan.	Feb.	March	April	May	June	July	Aug.	Sept.	Oct.	Nov.	Dec.
Amount of silage [tons/h]	1.49	1.22	1.26	1.31	1.31	1.29	1.28	1.65	1.63	1.88	1.78	1.72
Amount of pork and poultry manure [tons/h]	0.12	0.19	0.25	0.22	0.21	0.14	0.17	0.15	0.18	0.21	0.17	0.17
Amount of potato pulp [tons/h]	0.13	0.14	0.15	0.10	0.13	0.13	0.10	0.13	0.07	0.15	0.22	0.26

Table 3. Accuracy measures of the equation

Variable in equation	Variable coefficient	Standard error	t-Student test result	p
Free term	475.52	63.40	7.50	0.0001
Silage	-0.21	0.05	-4.48	0.0020
Manure	-0.14	0.27	-0.50	0.6305

On the basis of study results, there has been developed a linear relationship between the monthly amounts of each substrates and the amount of biogas produced from 1 ton of mixture exposed on fermentation. The resulting regularity was described by following equation:

$$B = -0,21 \cdot K - 0,14 \cdot O + 0,06 \cdot W + 475,52$$

where: *B* – amount of biogas produced form 1 ton of substrates

K – amount of silage [tons/month]

O – amount of pork and poultry manure [tons/month]

W – amount of potato pulp [tons/month]

The values of statistics describing the model are summarized in Table 3. The variable affecting the equation as statistically significant at $\alpha = 0.05$ was the amount of silage used to obtain biogas. Other parameters were characterized by a

smaller impact on the estimation accuracy of the proposed equation. Among the used variables, the amount of silage was burdened with the smallest standard error. The determination coefficient R^2 for obtained dependence was about 0.75, which suggests a relatively good fit of the equation to the observed values.

Figure 4 contains graphical representation of R^2 coefficient. Most values approximated by equation were within the confidence interval which allowed to a good reflection of changes using a linear function.

Biogas is produced from organic matter in anaerobic conditions. Countries whose economies are based on agricultural sector, have a high potential for the development of biogas plants in order to reduce the consumption of conventional fuels, without prejudice to the amount of the produced energy and heat [Arthur et al., 2011].

The results confirm a closer relationship between the amount of biogas and the quality of the batch and its energy content than with its quantity and also depends on the season. Selected substrates for biogas production in agricultural biogas plant of Adler Biogas have good availability, guaranteed yield and the fixed costs of delivery. To achieve the highest efficiency, small biogas plants should have permanent composition of substrate consisting of various ingredients. During the process, appropriate kinetic balance should be maintained in different phases of the process. Methanogenic bacteria are responsible

for the fermentation process, which must be provided with adequate environmental conditions because their disruption can cause significant reduction in the efficiency of the conducted process, as it was in case of July 2015. Due to the amount of cellular bound water, various kinds of bacteria require different temperature chambers. In Adler Biogas the temperature conditions are maintained within 38–43 °C, under which according to Appels and others (2008) biogas production is the greatest. Czerwińska and others (2014) claim that water in fermentation mass has a significant effect on microbial growth, structure and properties of the batch. Jędrzak (2008) argues that the moisture content is calculated in relation to the dry organic matter, should not exceed 15% to ensure its easy transport between installed devices. These conditions in the analysed biogas plants were mostly satisfied, although as the authors say, abundance of water during the process of anaerobic sludge stabilization is changing. Both Jędrzak (2008) and Czerwińska and Kalinowska (2014) argue that to maintain the adequate development of microorganisms, access to basic nutritional compounds should be provided: ie nitrogen, carbon, phosphorus, sulphur, sodium, iron, magnesium, calcium and potassium. The batch components ensure adequate chemical composition and digestibility of ingredients for mutagenic microorganisms. Among the constituents of a batch, corn silage dominated, primarily because of its availability and the properties

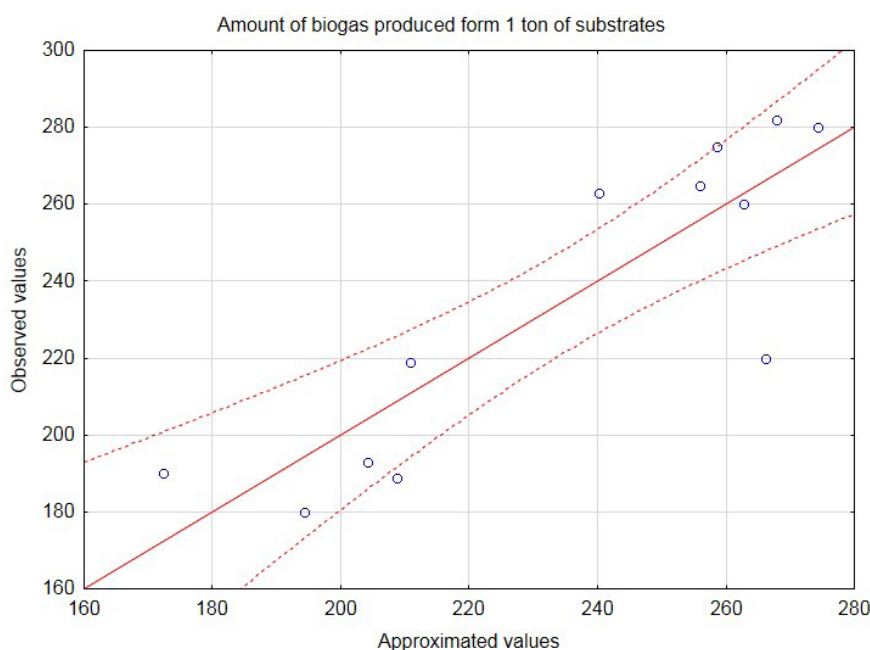


Figure 4. Graphical representation of R^2 coefficient

Table 4. Adler Biogas power plant effectiveness in 2015

Month	Amount of biogas used to produce 1 MWh in m ³	Tons of silage used to produce 1 MWh	Tons of substrates used to produce 1 MWh	Produced energy in MWh/h	Monthly effectiveness in %
January	453	1.47	1.72	0.976	97.6
February	477	1.35	1.71	0.972	97.2
March	447	1.31	1.72	0.935	93.5
April	461	1.40	1.74	0.937	93.7
May	459	1.33	1.67	0.953	95.3
June	464	1.36	1.64	0.947	94.7
July	471	1.78	2.14	0.696	69.6
August	464	1.81	2.12	0.882	88.2
September	454	2.08	2.40	0.785	78.5
October	448	1.98	2.36	0.918	91.8
November	442	2.02	2.45	0.881	88.1
December	446	1.85	2.31	0.901	90.1

of one of the highest power among known substrates subjected to fermentation. The percentage of corn silage in the mixture does not fall below 76%, and the maximum value in 2015 reached up to 85.6%. The amount of manure in batch in 2015 ranged between 6,8–14,8%, while the potato pulp between 7,7–12,1%. Such a mixture has its justification in the energy characteristic of substrates. According to Schattauer and Weiland (2010b) the most energy substrate is maize silage, because using one ton of substrate 170–200 m³ of biogas can be achieved, and the least energetic is manure from swines, where using one ton of ground during methane fermentation can get 20–35 m³ of biogas. According to Cukrowski and others (2009) considering only a dry organic matter, it can be concluded that the energy efficiency of corn silage and manure is similar. Thus, the energy content of the product largely depends on the dry matter content in batch. When selecting substrates used for the production of biogas the energy value of the components in raw form needs to be followed, and not the dry matter in the feed due to reduced costs of preparation of raw materials. If the substrate was exposed to a significant treatment before use in order to improve its energy efficiency, the costs of methane fermentation process would raise significantly. Adler Biogas process is aided by mixing batch with mixers in the digester. According to Czerwińska and Kalinowska (2014), properly calculated mixing intensity aims at optimizing the process parameters, such as: preventing the chamber zones of varying concentration and density of the decomposition, accelerates degradation, reduces the amount of sludge formed, so that it is possible to freely

escape gas. In contrast, poorly chosen mixing intensity causes cooled and overheated zones occurrence. According to Appels and others (2008) mismatched mixing does not provide adequate processing conditions throughout the volume of the chamber causing the overload zone of the reactor which suppresses the development process of anaerobic bacteria. Setting an appropriate mixing intensity depends largely on the temperature of the fermentation.

The results analysis shows that the best efficiency of agricultural biogas plant has been achieved in the first half of 2015 which may be caused by better weather conditions, among others, more stable temperature than in the second half. It can be clearly stated that the reduction of silage content in batch is justified only with simultaneous increase of manure share. Only in this configuration biogas plant has achieved the second highest biogas production in 2015, which amounted 325,250 m³ of biogas using the average amount of substrate of 1,182 tons. From the results it can be concluded that lowering the content of silage in batch while increasing the content of pulp, reduces the efficiency of biogas production. In this case, with increasing usage of substrate the amount of biogas does not increase proportionally. Also according to Romaniuk and Domasiewicz (2014), the highest and at the same time increasing potential of raw materials intended for agricultural biogas plants have corn silage and manure. Both of these components increase the calorific value of the batch. Authors claim that the most frequently used mixture of agricultural biogas plants in Poland is a combination of corn silage, slurry and glycerine.

CONCLUSIONS

1. Production of biogas from agricultural activity waste is a good way of disposing of these wastes, while producing heat and electricity.
2. Among the three analysed substrates the highest energy material was corn silage from Adler own farm located in the vicinity of the plant.
3. Corn silage, with the same share of pork and poultry manure in batch, also gained from their own farm, ensure biogas production at a high and stable level.
4. Application of potato pulp derived from potato processing plant PEEPES in Lomza, including maize silage and manure, despite the good energy properties of the substrate significantly reduces the efficiency of biogas production.
5. The amount of produced biogas was highest in January (328,836 m³) and in May 2015, and the smallest in July (243,884 m³) and September (256,568 m³).
6. Regardless of the composition and quality of substrates to produce 1 MWh, biogas plant consumes approximately 457 m³ of biogas on average.

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