

Supplementary material

Supplementary materials captions

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Table S1 Elementar compositon of the materials (wt%)

Sample	C	O	Mg	Al	Si	Cl	K	P	Ca	Ti	Mn	Fe	Zn
<i>In natura</i>	15.54	59.91	0.21	10.03	9.16	0.13			0.32	0.26	0.14	4.30	
80	11.58	59.48	0.18	11.46	8.76	0.15			0.36	0.50	0.17	7.06	0.30
200	10.05	54.93	0.44	17.63	15.66	0.32	0.29		0.72	0.58	0.33	10.53	
500	9.59	60.67	0.19	11.18	10.14			0.33	0.50	0.32	0.36	6.71	
500 + KOH	4.81	61.88	0.31	14.59	17.56		0.66		0.49	1.48	0.56	38.66	

Table S2 Al, Fe, and Mn leaching from the adsorbent under different pH conditions

		Al (mg/L)	Fe (mg/L)	Mn (mg/L)
<i>In natura</i>	pH 5	<LOQ	< LOQ	0.65
	pH 7	0.17	<LOQ	0.68
	pH 9	0.73	<LOQ	0.14
80	pH 5	<LOQ	<LOQ	0.49
	pH 7	0.25	<LOQ	0.15
	pH 9	<LOQ	0.12	0.47
200	pH 5	<LOQ	0.09	1.00
	pH 7	<LOQ	0.08	0.78
	pH 9	<LOQ	<LOQ	0.90
500	pH 5	ND	<LOQ	0.19
	pH 7	ND	<LOQ	0.18
	pH 9	ND	0.12	0.18
500 + KOH	pH 5	<LOQ	<LOQ	<LOQ
	pH 7	<LOQ	<LOQ	<LOQ
	pH 9	<LOQ	<LOQ	<LOQ

LOQ: limit of quantification (Al: 0.17 mg/L; Fe: 0.03 mg/L; Mn: 0.06 mg/L)

ND: not detected

Table S3 Results of the 2^{5-1} fractional factorial design for Mn adsorption

Factor/interaction	Degrees of Freedom	F-value	p-value
Model	16	479.49	0.036
Linear	5	750.33	0.028
pH	1	284.01	0.038
Adsorbent dose (g)	1	17.01	0.151
Mn concentration (mg/L)	1	1485.13	0.017
Time (min)	1	1540.13	0.015
Temperature (°C)	1	425.35	0.039
Interaction pH $\times$ Mn concentration	1	1065.68	0.019
Interaction pH $\times$ time	1	666.13	0.025
Interaction time $\times$ temperature	1	300.13	0.037
Curvature	1	1876.54	0.015
Error	1	—	—

Table S4 Kinetic parameters for manganese adsorption (initial concentration 0.58 mg/L, 0.5 g adsorbent, 25 °C)

Parameters	
t (min)	720
$^*q_{e,exp}$	0.04 mg/g
Pseudo-first order	
$^{**}q_e$	0.0346
k_1	0.0053
R^2	0.5264
Pseudo-second order	
$^{**}q_e$	0.0435
k_2	0.180 g/mg min
R^2	0.9726

$^*q_{e,exp}$: experimental equilibrium adsorption capacity (mg/g); $^{**}q_e$: calculated equilibrium adsorption capacity (mg/g).